

FIG.1

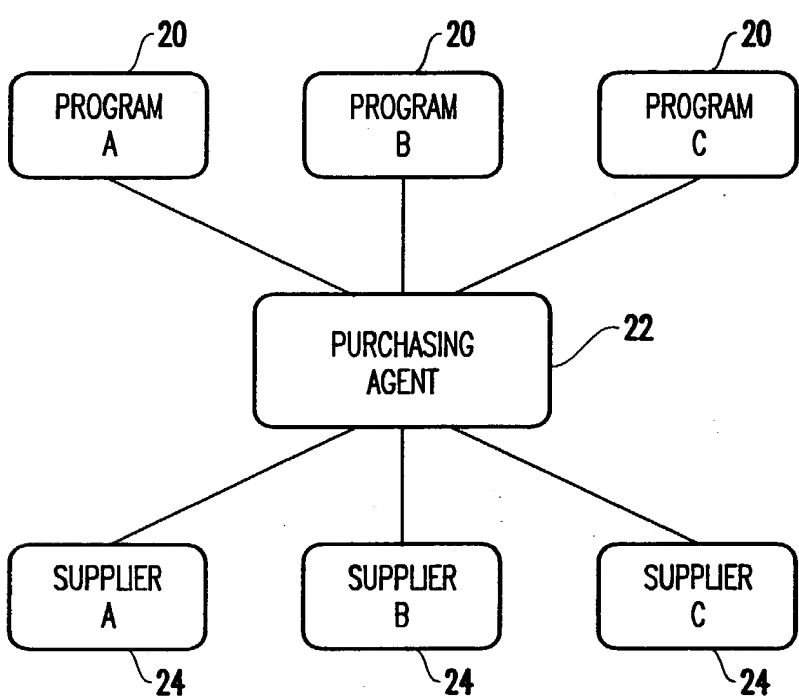


FIG.2

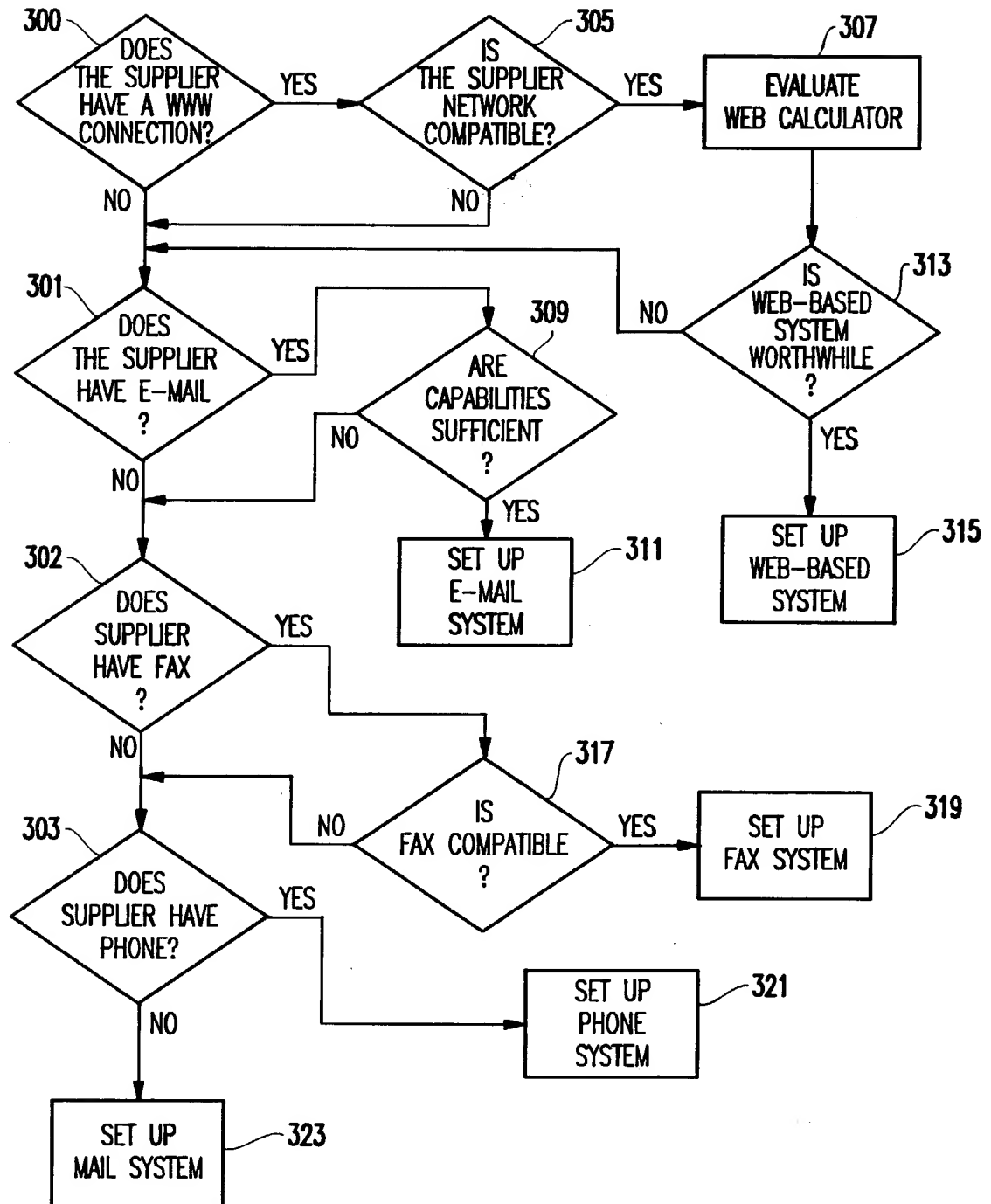


FIG. 3

CURRENT ORDERING PROCESS

ORDER TYPE	NUMBER OF ORDERS PER YEAR	COST PER ORDER	TOTAL COST
PO	1,200	\$125.00	\$150,000.00
ASAP	2,300	\$55.00	\$126,500.00
BSAP	0	\$55.00	\$0.00
MEA	0	\$3.50	\$0.00
TOTAL	3,500		\$276,500.00

FIG.4A

WEB ORDERING PROCESS

NUMBER OF ORDERS PER YEAR	COST PER ORDER	TOTAL COST
3,500	\$17.83	\$62,405.00

FIG.4B

COST SAVINGS

TOTAL COST OF CURRENT ORDERING	TOTAL COST OF WEB ORDERING	TOTAL COST SAVINGS	SAVINGS PER DAY
\$276,500.00	\$62,405.00	\$214,095.00	\$852.97

FIG.4C

PAYBACK PERIOD

INVESTMENT	SAVINGS PER DAY	PAYBACK PERIOD (DAYS)
\$1,500,000.00	\$852.97	1759

FIG.4D

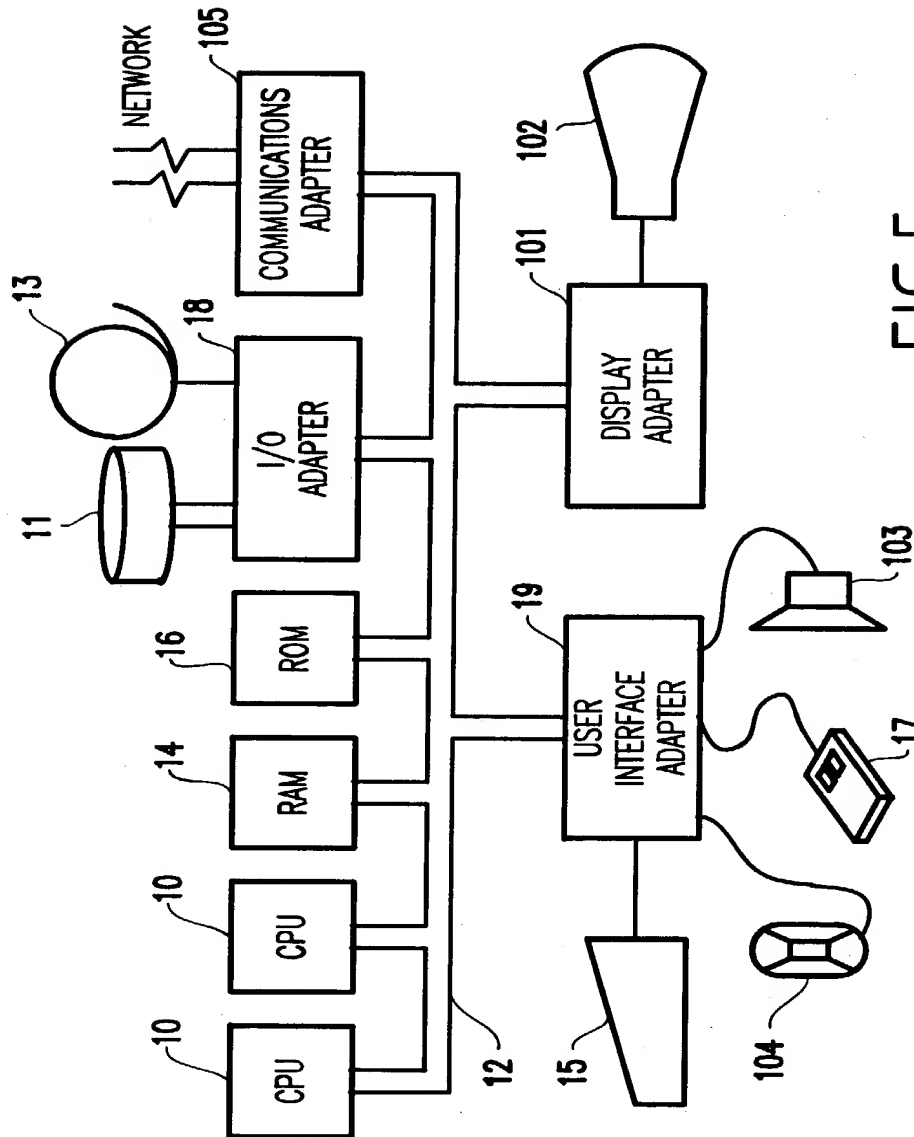


FIG.5